SIEMENS

Data sheet

6ES7515-2AM02-0AB0



SIMATIC S7-1500, CPU 1515-2 PN, central processing unit with 500 KB work memory for program and 3 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 30 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1515-2 PN
HW functional status	FS01
Firmware version	V2.9
Product function	
• I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 500 μs (distributed) and 1 ms (central)
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V17 (FW V2.9) / V16 (FW V2.8) or higher; with older TIA Portal versions configurable as 6ES7515-2AM01-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.8 A
Current consumption, max.	1.1 A
Inrush current, max.	2.4 A; Rated value
l²t	0.02 A ² .s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	6.2 W
Power loss	
Power loss, typ.	6.3 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	

e integrated (for program)	500 kbyte
integrated (for program) integrated (for data)	500 kbyte
integrated (for data)	3 Mbyte
• Plug-in (SIMATIC Memory Card), max. 32 Gbyte	
Plug-In (SilviAnd Memory Card), max. Backup	32 Gbyte
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	30 ns
for word operations, typ.	36 ns
for fixed point arithmetic, typ.	48 ns
for floating point arithmetic, typ.	192 ns
CPU-blocks	
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	3 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	500 kbyte
FC	
Number range	0 65 535
• Size, max.	500 kbyte
OB	
• Size, max.	500 kbyte
Number of free cycle OBs	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20; With minimum OB 3x cycle of 500 µs
 Number of process alarm OBs 	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	2
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	24
per priority class	24
Counters, timers and their retentivity	
S7 counter	2.049
Number Petentivity	2 048
Retentivity	Ves
— adjustable IEC counter	Yes
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB
Extended retentive data area (incl. timers, counters, flags), max.	3 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	

• Size, max.	16 kbyte
 Number of clock memories 	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	04 kbyte, max. To Kb per block
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
 Modules per rack, max. 	32; CPU + 31 modules
 Number of lines, max. 	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Туре	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
	16
Clock synchronization	
• supported	No.
• in AS, master	Yes
	Yes
 in AS, slave 	
In AS, slave on Ethernet via NTP	Yes
	Yes Yes
• on Ethernet via NTP	Yes Yes
on Ethernet via NTP Interfaces	Yes Yes Yes
on Ethernet via NTP Interfaces Number of PROFINET interfaces 1. Interface	Yes Yes Yes
on Ethernet via NTP Interfaces Number of PROFINET interfaces 1. Interface Interface types	Yes Yes Yes 2
on Ethernet via NTP Interfaces I. Interface Interface types o RJ 45 (Ethernet)	Yes Yes Yes 2 Yes; X1
on Ethernet via NTP Interfaces I. Interface Interface types • RJ 45 (Ethernet) • Number of ports	Yes Yes Yes 2 Yes; X1 2
on Ethernet via NTP Interfaces Number of PROFINET interfaces 1. Interface Interface types	Yes Yes Yes 2 Yes; X1
on Ethernet via NTP Interfaces Number of PROFINET interfaces I. Interface Interface types	Yes Yes Yes 2 Yes; X1 2 Yes
on Ethernet via NTP Interfaces Number of PROFINET interfaces 1. Interface Interface types	Yes Yes Yes 2 2 Yes; X1 2 Yes
on Ethernet via NTP Interfaces I. Interface Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols	Yes Yes Yes 2 2 Yes;X1 2 Yes;IPv4 Yes
on Ethernet via NTP Interfaces Number of PROFINET interfaces 1. Interface Interface types	Yes Yes Yes 2 2 Yes; X1 2 Yes
on Ethernet via NTP Interfaces Number of PROFINET interfaces I. Interface Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols IP protocol PROFINET IO Controller	Yes Yes Yes 2 2 Yes;X1 2 Yes;IPv4 Yes

Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
- PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
- Number of connectable IO Devices, max.	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
 Number of connectable IO Devices for RT, max. of which in line, max 	256 256
 — of which in line, max. — Number of IO Devices that can be simultaneously 	8: in total across all interfaces
activated/deactivated, max.	
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 µs	250 μs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 μs of the isochronous OB is decisive
— for send cycle of 500 µs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
 With IRT and parameterization of "odd" send cycles 	Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s 3 875 μ s)
Update time for RT	
— for send cycle of 250 µs	250 µs to 128 ms
— for send cycle of 500 μs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
 — Isochronous mode 	No
— IRT	Yes
- PROFlenergy	Yes; per user program
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
 activation/deactivation of I-devices 	Yes; per user program
— Asset management record	Yes; per user program
. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X2
Number of ports	1
integrated switch	No
Protocols	
IP protocol	Yes; IPv4
	Yes
PROFINET IO Controller	
PROFINET IO Device	Yes
PROFINET IO Device SIMATIC communication	Yes
PROFINET IO DeviceSIMATIC communicationOpen IE communication	Yes Yes; Optionally also encrypted
 PROFINET IO Device SIMATIC communication Open IE communication Web server 	Yes Yes; Optionally also encrypted Yes
 PROFINET IO Device SIMATIC communication Open IE communication Web server Media redundancy 	Yes Yes; Optionally also encrypted
 PROFINET IO Device SIMATIC communication Open IE communication Web server 	Yes Yes; Optionally also encrypted Yes
 PROFINET IO Device SIMATIC communication Open IE communication Web server Media redundancy 	Yes Yes; Optionally also encrypted Yes

— Isochronous mode	No
— Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
 Number of connectable IO Devices, max. 	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Number of connectable IO Devices for RT, max.	32
— of which in line, max.	32
 — Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
- Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share
	set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
- activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
Autoregoliation Autoregoliation	Yes
Industrial Ethernet status LED	Yes
	Tes
Protocols	Al-
PROFIsafe	No
Number of connections	
Number of connections, max.	192; via integrated interfaces of the CPU and connected CPs / CMs
Number of connections reserved for ES/HMI/web	10
Number of connections via integrated interfaces	108
Number of S7 routing paths	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
 Media redundancy 	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
 MRP MRP interconnection, supported 	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
 MRP MRP interconnection, supported 	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
 MRP MRP interconnection, supported MRPD 	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT
 MRP MRP interconnection, supported MRPD Switchover time on line break, typ. 	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD
 MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. 	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD
 MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. 	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50
 MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication 	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected
 MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing 	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes
 MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication \$7 routing \$7 communication, as server 	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes Yes
 MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication \$7 routing \$7 communication, as server \$7 communication, as client 	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes Yes Yes
 MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication \$7 routing \$7 communication, as server \$7 communication, as client User data per job, max. 	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes Yes Yes
 MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes Yes Yes See online help (S7 communication, user data size)
 MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP 	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes Yes Yes See online help (S7 communication, user data size)
 MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. 	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte

— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server HTTP	Vac: Standard and user pages
• HTTPS	Yes; Standard and user pages Yes; Standard and user pages
OPC UA	res, Standard and user pages
Runtime license required	Yes; "Medium" license required
OPC UA Client	Yes
- Application authentication	Yes
- Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15,
	Basic256Sha256
— User authentication	"anonymous" or by user name & password
 — Number of connections, max. 	10
 — Number of nodes of the client interfaces, recommended max. 	2 000
 — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_L max. 	300
 — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20
 — Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100
 — Number of simultaneous calls of the client instructions for session management, per connection, max. 	1
 — Number of simultaneous calls of the client instructions for data access, per connection, max. 	5
 Number of registerable nodes, max. 	5 000
 — Number of registerable method calls of OPC_UA_MethodCall, max. 	100
 — Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
 — GDS support (certificate management) 	Yes
- Number of sessions, max.	48
 Number of accessible variables, max. 	100 000
 — Number of registerable nodes, max. 	20 000
 Number of subscriptions per session, max. 	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
- Number of server methods, max.	50
 — Number of inputs/outputs per server method, max. 	20
- Number of monitored items, recommended max.	2 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
 — Number of nodes for user-defined server interfaces, max. 	5 000
Alarms and Conditions	Yes
— Number of program alarms	200
 — Number of alarms for system diagnostics 	100
Further protocols	
MODBUS	Yes; MODBUS TCP
Isochronous mode	

	Yes
Equidistance S7 message functions	
	64
Number of login stations for message functions, max.	
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
 Number of program alarms 	800
 Number of alarms for system diagnostics 	200
 Number of alarms for motion technology objects 	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
 Number of variables, max. 	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
Forcing	Yes
 Forcing, variables 	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
Number of entries, max.	3 200
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	No.
	YAS
	Yes
• ERROR LED	Yes
• ERROR LED • MAINT LED	Yes Yes
• ERROR LED • MAINT LED • STOP ACTIVE LED	Yes Yes Yes
 ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX 	Yes Yes
ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects	Yes Yes Yes
 ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX 	Yes Yes Yes Yes
ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for	Yes Yes Yes
ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects	Yes Yes Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources	Yes Yes Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400
 ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources — per speed-controlled axis 	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400
 ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources — per speed-controlled axis — per positioning axis 	Yes Yes Yes Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 80
 ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per synchronous axis 	Yes Yes Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 80 160
 ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per synchronous axis per external encoder 	Yes Yes Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 80 160 80
 ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per external encoder per output can 	Yes Yes Yes Yes Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 80 160 80 20
 ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per external encoder per output cam per cam track 	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
 ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per oper control axis per external encoder per output cam per cam track per probe 	Yes Yes Yes Yes Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 80 160 80 20
 ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per synchronous axis per external encoder per cam track per probe Positioning axis 	Yes Yes Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 80 160 80 20 160
 ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per external encoder per output cam per cam track per probe Positioning axis Number of positioning axes at motion control cycle of 4 ms (typical value) 	Yes Yes Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 80 160 80 20 160 40
 ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per external encoder per output cam per probe Positioning axis Number of positioning axes at motion control cycle of 4 ms (typical value) Number of positioning axes at motion control cycle of 8 ms (typical value) 	Yes Yes Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 80 160 80 20 160
 ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per external encoder per cam track per probe Positioning axis Number of positioning axes at motion control cycle of 4 ms (typical value) Number of positioning axes at motion control cycle of 8 ms (typical value) 	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
 ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per external encoder per cam track per probe Positioning axis Number of positioning axes at motion control cycle of 4 ms (typical value) Number of positioning axes at motion control cycle of 8 ms (typical value) PID_Compact 	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 80 160 80 20 160 40 Yes; Universal PID controller with integrated optimization
 ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per external encoder per output cam per cam track per probe Positioning axis Number of positioning axes at motion control cycle of 4 ms (typical value) Number of positioning axes at motion control cycle of 8 ms (typical value) 	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
 ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per external encoder per output cam per probe Positioning axis Number of positioning axes at motion control cycle of 4 ms (typical value) Number of positioning axes at motion control cycle of 8 ms (typical value) 	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 80 160 80 20 160 40 7 Yes; Universal PID controller with integrated optimization

High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
 horizontal installation, min. 	-25 °C; No condensation
• horizontal installation, max.	60 $^\circ\text{C};$ Display: 50 $^\circ\text{C},$ at an operating temperature of typically 50 $^\circ\text{C},$ the display is switched off
 vertical installation, min. 	-25 °C; No condensation
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
 Installation altitude above sea level, max. 	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
 protection of confidential configuration data 	Yes
 Password for display 	Yes
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
 Protection level: Complete protection 	Yes
programming / cycle time monitoring / header	
lower limit	adjustable minimum cycle time
upper limit	adjustable maximum cycle time
Dimensions	
Width	70 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	830 g
last modified	SU16/2012

last modified:

8/16/2023 🖸