## **Data sheet**

## 6ES7515-2FM02-0AB0



SIMATIC S7-1500F, CPU 1515F-2 PN, central processing unit with work memory 750 KB for program and 3 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 30 ns bit performance, SIMATIC Memory Card required

Product type designation CPU 1515F-2 PN HW functional status FS01 Firmware version V2.9 Product function  • I&M data Yes; I&M0 to I&M3 Yes; IBM0 to I&M3 Yes; IBM0 to I&M3 Yes; IBM0 to I&M3 Yes; Ibstributed and central; with minimum OB & cycle of 500 µs (distributed) and 1 ms (central)  Engineering with  • STEP 7 TIA Portal configurable/integrated from version V77 (FW V2.9) /V16 (FW V2.8) or higher; with older TIA Portal versions configurable as 6ES7515-2FM01-0AB0  Configuration control via dataset Yes  Oisplay Screen diagonal (cm) Centrol elements  Number of keys 8 Mode buttons 2 Supply Voltage Rated value (DC) permissible range, upper limit (DC) Reverse polarity protection Yes Mains buffering • Mains Voltage failure stored energy time • Repeat rate, min.  Insule current Current consumption (rated value) O.02 A*s  Power consumption from the backplane bus (balanced) Power consumption fr	General information	
Firmware version V2.9 Product function  • I&M data • Isochronous mode • IAM data • IA	Product type designation	CPU 1515F-2 PN
Product function    Name   Nam	HW functional status	FS01
■ I&M data ■ Isochronous mode    Yes; Distributed and central; with minimum OB 6x cycle of 500 µs (distributed) and 1 ms (central)   Engineering with   ● STEP 7 TIA Portal configurable/integrated from version   V17 (FW V2.9) / V16 (FW V2.8) or higher; with older TIA Portal versions configurable as 6ES7515-2FM01-0AB0   Via dataset   Yes	Firmware version	V2.9
Stephy voltage Rated value (DC) permissible range, lower limit (DC) permissible range, now rimin (DC)	Product function	
and 1 ms (central)  Engineering with  • STEP 7 TIA Portal configurable/integrated from version  Configuration control  via dataset  Yes  Display  Screen diagonal [cm]  Control elements  Number of keys  Mode buttons  2  Supply voltage  Rated value (DC)  permissible range, lower limit (DC)  permissible range, lower limit (DC)  permissible range, lower limit (DC)  Alians buffering  • Mains buffering  • Mains/voltage failure stored energy time  • Mains/voltage failure stored energy time  • Mains/voltage failure stored energy time  • Mains buffering  • Mains buff	● I&M data	Yes; I&M0 to I&M3
STEP 7 TIA Portal configurable/integrated from version configurable as 6ES7515-2FM01-0AB0  Configuration control via dataset Yes  Display Screen diagonal [cm] 6.1 cm  Control elements  Number of keys 8 Mode buttons 2  Supply voltage  Rated value (DC) 24 V  permissible range, lower limit (DC) 19.2 V  permissible range, upper limit (DC) 28.8 V  Reverse polarity protection Yes  Alains buffering  • Mains/voltage failure stored energy time • Repeat rate, min. 1/s  Input current  Current consumption (rated value) 0.8 A  Current consumption (rated value) 0.02 A²-s  Power Instead of the backplane bus (balanced) 6.2 W  Power loss  Power loss  Power loss, typ. 6.3 W  Memory  Number of Sids for SIMATIC memory card required  1 SIMATIC memory card required  Ves	Isochronous mode	
configuration control  via dataset  Display  Screen diagonal [cm]  Scheen diagonal [cm]	Engineering with	
via dataset Yes  Display  Screen diagonal [cm] 6.1 cm  Control elements  Number of keys 8 Mode buttons 2  Supply voltage  Rated value (DC) 24 V permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes  Mains buffering  • Mains/voltage failure stored energy time 5 ms • Repeat rate, min. 1/s  Input current  Current consumption (rated value) 0.8 A  Current consumption, max. 1.1 A Inrush current, max. 2.4 A; Rated value  Pt 0.02 A <sup>2</sup> ·s  Power  Infeed power to the backplane bus (balanced) 6.2 W  Power loss  Power loss, typ. 6.3 W  Memory  Number of slots for SIMATIC memory card 1 SIMATIC memory card required	STEP 7 TIA Portal configurable/integrated from version	
Screen diagonal [cm]   6.1 cm	Configuration control	
Screen diagonal [cm]   6.1 cm	via dataset	Yes
Number of keys  Mode buttons  2  Supply voltage  Rated value (DC)  permissible range, lower limit (DC)  permissible range, upper limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  • Mains/voltage failure stored energy time • Mains/voltage failure stored energy time • Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  2.4 A; Rated value  Pt  1/8  Power  Infeed power to the backplane bus (balanced)  Power loss  Power loss  Power loss, typ.  6.3 W  Memory  Number of slots for SIMATIC memory card  SIMATIC memory card required  Yes	Display	
Number of keys  Mode buttons  2  Supply voltage  Rated value (DC) 24 V  permissible range, lower limit (DC) 19,2 V  permissible range, upper limit (DC) 28.8 V  Reverse polarity protection Yes  Mains buffering  • Mains/voltage failure stored energy time 5 ms • Repeat rate, min. 1/s  Input current  Current consumption (rated value) 0.8 A  Current consumption, max. 1.1 A  Inrush current, max. 2.4 A; Rated value  If 0.02 A²-s  Power  Infeed power to the backplane bus (balanced) 6.2 W  Power consumption from the backplane bus (balanced) 6.3 W  Memory  Number of slots for SIMATIC memory card 1  SIMATIC memory card required Yes	Screen diagonal [cm]	6.1 cm
Mode buttons 2  Supply voltage  Rated value (DC) 24 V  permissible range, lower limit (DC) 19.2 V  permissible range, upper limit (DC) 28.8 V  Reverse polarity protection Yes  Mains buffering  • Mains/voltage failure stored energy time 5 ms • Repeat rate, min. 1/s  Input current  Current consumption (rated value) 0.8 A  Current consumption, max. 1.1 A  Inrush current, max. 2.4 A; Rated value  Pt 0.02 A²-s  Power  Infeed power to the backplane bus 12 W  Power consumption from the backplane bus (balanced) 6.2 W  Power loss  Power loss, typ. 6.3 W  Memory  Number of slots for SIMATIC memory card 1  SIMATIC memory card required Yes	Control elements	
Rated value (DC) 24 V permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes  Mains buffering  • Mains/voltage failure stored energy time 5 ms • Repeat rate, min. 1/s  Input current  Current consumption (rated value) 0.8 A Current consumption, max. 1.1 A Inrush current, max. 2.4 A; Rated value  Ift 0.02 A²-s  Power  Infeed power to the backplane bus 12 W Power consumption from the backplane bus (balanced) 6.2 W  Power loss  Power loss  Power loss, typ. 6.3 W  Memory  Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Number of keys	8
Rated value (DC)  permissible range, lower limit (DC)  permissible range, upper limit (DC)  28.8 V  Reverse polarity protection  Yes  Mains buffering  • Mains/voltage failure stored energy time • Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  Pt  1.1 A  Inrush current, max.  1.2 4 A; Rated value  Power  Infeed power to the backplane bus  Power consumption from the backplane bus (balanced)  Power loss  Power loss, typ.  6.3 W  Memory  Number of slots for SIMATIC memory card  SIMATIC memory card required  Yes	Mode buttons	2
permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Yes  Mains buffering  • Mains/voltage failure stored energy time • Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  Ire to consumption, max.  Inched power to the backplane bus  Power  Infeed power to the backplane bus  Power loss  Power loss  Power loss, typ.  6.3 W  Memory  Number of slots for SIMATIC memory card  SIMATIC memory card required  Yes	Supply voltage	
permissible range, upper limit (DC) Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  Irt  Verant consumption, max.  Inush current, max.  Indeed power to the backplane bus Power consumption from the backplane bus (balanced)  Power loss Power loss Power of slots for SIMATIC memory card  SIMATIC memory card required  Yes	Rated value (DC)	24 V
Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  Irt  Inrush current, max.  It  Indeed power to the backplane bus Power consumption from the backplane bus (balanced)  Power loss Power loss, typ.  Memory  Number of slots for SIMATIC memory card SIMATIC memory card required  Yes	permissible range, lower limit (DC)	19.2 V
Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  Irush current, max.  If a consumption (and the value)  If a consumption (and the value)  If a consumption (and the value)  In a consumpt	permissible range, upper limit (DC)	28.8 V
Mains/voltage failure stored energy time Repeat rate, min.  1/s  Input current  Current consumption (rated value)  Current consumption, max.  1.1 A  Inrush current, max.  2.4 A; Rated value  I*t  0.02 A**s  Power  Infeed power to the backplane bus Power consumption from the backplane bus (balanced)  Power loss  Power loss, typ.  6.3 W  Memory  Number of slots for SIMATIC memory card SIMATIC memory card required  5 ms 5 ms 5 ms 5 ms 5 ms 5 ms 6 ns 6 Ns A  Current consumption (rated value) 0.8 A 0.9	Reverse polarity protection	Yes
• Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  Inrush current, max.  Interest of the backplane bus  Power  Infeed power to the backplane bus (balanced)  Power consumption from the backplane bus (balanced)  Power loss  Power loss, typ.  6.3 W  Memory  Number of slots for SIMATIC memory card  SIMATIC memory card required  1/s  0.8 A  0.8 A  1.1 A  1.1 A  1.1 A  1.1 A  1.2 W  6.2 W  Power  6.3 W  Memory  Number of slots for SIMATIC memory card  1  SIMATIC memory card required  Yes	Mains buffering	
Input current Current consumption (rated value)  Current consumption, max.  Inrush current, max.  Inrush current, max.  Infeed power to the backplane bus Power consumption from the backplane bus (balanced)  Power loss  Power loss Power loss, typ.  Algorithm Algorith	<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Current consumption (rated value)  Current consumption, max.  Inrush current, max.  Inrush current, max.  Infeed power to the backplane bus  Infeed power to the backplane bus  Infeed power consumption from the backplane bus (balanced)  Power loss  Power loss  Power loss, typ.  Memory  Number of slots for SIMATIC memory card  SIMATIC memory card required  O.8 A  1.1 A  1.1 A  1.2 A; Rated value  1.2 W  Power  6.2 W  Power loss  Power loss typ.  6.3 W  Memory  Number of slots for SIMATIC memory card  Yes	Repeat rate, min.	1/s
Current consumption, max.  Inrush current, max.  It to 0.02 A²-s  Power  Infeed power to the backplane bus Power consumption from the backplane bus (balanced)  Power loss  Power loss, typ.  Memory  Number of slots for SIMATIC memory card SIMATIC memory card required  1.1 A  2.4 A; Rated value 0.02 A²-s  Power 0.02 A²-s  12 W  6.2 W  Power loss 12 W  6.3 W  Memory  Number of slots for SIMATIC memory card Yes	Input current	
Inrush current, max.    2.4 A; Rated value     2	Current consumption (rated value)	0.8 A
Power	Current consumption, max.	1.1 A
Power Infeed power to the backplane bus Infeed power to the backplane bus Power consumption from the backplane bus (balanced)  Power loss Power loss, typ. 6.3 W  Memory  Number of slots for SIMATIC memory card SIMATIC memory card required Yes	Inrush current, max.	2.4 A; Rated value
Infeed power to the backplane bus  Power consumption from the backplane bus (balanced)  Power loss  Power loss, typ.  6.3 W  Memory  Number of slots for SIMATIC memory card  SIMATIC memory card required  Yes	l²t	0.02 A²-s
Power consumption from the backplane bus (balanced)  6.2 W  Power loss  Power loss, typ. 6.3 W  Memory  Number of slots for SIMATIC memory card SIMATIC memory card required  Yes	Power	
Power loss Power loss, typ. 6.3 W  Memory  Number of slots for SIMATIC memory card 1  SIMATIC memory card required Yes	Infeed power to the backplane bus	12 W
Power loss, typ. 6.3 W  Memory  Number of slots for SIMATIC memory card 1  SIMATIC memory card required Yes	Power consumption from the backplane bus (balanced)	6.2 W
Memory  Number of slots for SIMATIC memory card  SIMATIC memory card required  Yes	Power loss	
Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Power loss, typ.	6.3 W
SIMATIC memory card required Yes	Memory	
	Number of slots for SIMATIC memory card	1
Work memory	SIMATIC memory card required	Yes
	Work memory	

• integrated (for program)	750 khyta
integrated (for data)	750 kbyte
integrated (for data)  Load memory	3 Mbyte
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	32 Guyte
maintenance-free	Yes
CPU processing times	165
	30 ns
for bit operations, typ.  for word operations, typ.	36 ns
	48 ns
for fixed point arithmetic, typ.  for floating point arithmetic, typ.	192 ns
CPU-blocks	102 110
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	0 000, blooks (OB, 1 B, 1 O, BB) and OB 10
Number range	1 60 999; subdivided into: number range that can be used by the user: 1
	59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	3 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	500 kbyte
FC	
Number range	0 65 535
• Size, max.	500 kbyte
OB	
• Size, max.	500 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20; With minimum OB 3x cycle of 500 μs
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	2
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
Number of diagnostic alarm OBs	1
Nesting depth	
<ul> <li>per priority class</li> </ul>	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
P. C. L.	
— adjustable	Yes
— adjustable  Data areas and their retentivity	Yes
	Yes  512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB
Data areas and their retentivity	512 kbyte; In total; available retentive memory for bit memories, timers,

• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
<ul> <li>Retentivity adjustable</li> </ul>	Yes
Retentivity preset	No
Local data	
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	o mayte, max. To the per block
Number of IO modules	9.100; may number of modules / submodules
	8 192; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of
	distributed I/O via PROFINET or PROFIBUS communication modules, but also
	by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be
N 1 (10 0 1 iii	inserted in total
Number of IO Controllers	
• integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be
Dools	inserted in total
Rack	20. CDLL 24 modules
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
<ul> <li>Number of PtP CMs</li> </ul>	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	31013
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
1. Interface	
Interface types	V V
• RJ 45 (Ethernet)	Yes; X1
<ul> <li>Number of ports</li> </ul>	2
integrated switch	Yes
Protocols	
<ul> <li>IP protocol</li> </ul>	Yes; IPv4
<ul> <li>PROFINET IO Controller</li> </ul>	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted

Web server	Yes
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
<ul> <li>Direct data exchange</li> </ul>	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
<ul> <li>Prioritized startup</li> </ul>	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	256
— of which in line, max.	256
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 $\mu s$ of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul> <li>With IRT and parameterization of "odd" send cycles</li> </ul>	Update time = set "odd" send clock (any multiple of 125 $\mu s.$ 375 $\mu s,$ 625 $\mu s$ 3 875 $\mu s)$
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4
<ul> <li>activation/deactivation of I-devices</li> </ul>	Yes; per user program
Asset management record	Yes; per user program
2. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X2
Number of ports	1
• integrated switch	No
Protocols	
• IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
<ul><li>— PG/OP communication</li></ul>	Yes

— Isochronous mode	No
Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program No
— Prioritized startup	
Number of connectable IO Devices, max.	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	32
— of which in line, max.	32
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated. max.</li> </ul>	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share
	set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	, and the second
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
<ul><li>— PG/OP communication</li></ul>	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
<ul><li>— Prioritized startup</li></ul>	No
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4
<ul> <li>activation/deactivation of I-devices</li> </ul>	Yes; per user program
Asset management record	Yes; per user program
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
<ul> <li>Autonegotiation</li> </ul>	Yes
<ul> <li>Autocrossing</li> </ul>	Yes
Industrial Ethernet status LED	Yes
Protocols	
PROFIsafe	Yes; V2.4 / V2.6
Number of connections	
<ul> <li>Number of connections, max.</li> </ul>	192; via integrated interfaces of the CPU and connected CPs / CMs
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of connections via integrated interfaces</li> </ul>	108
Number of S7 routing paths	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
— MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	V
• S7 routing	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
O.7	V
S7 communication, as client	Yes
User data per job, max.	Yes See online help (S7 communication, user data size)
User data per job, max.  Open IE communication	See online help (S7 communication, user data size)
User data per job, max.  Open IE communication  TCP/IP	See online help (S7 communication, user data size) Yes
<ul> <li>User data per job, max.</li> <li>Open IE communication</li> <li>TCP/IP  — Data length, max.</li> </ul>	See online help (S7 communication, user data size)  Yes 64 kbyte
User data per job, max.  Open IE communication  TCP/IP  — Data length, max. — several passive connections per port, supported	See online help (S7 communication, user data size)  Yes 64 kbyte Yes
<ul> <li>User data per job, max.</li> <li>Open IE communication</li> <li>TCP/IP  — Data length, max.</li> </ul>	See online help (S7 communication, user data size)  Yes 64 kbyte

• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes
OPC UA Client	Yes
<ul> <li>Application authentication</li> </ul>	Yes
<ul> <li>Security policies</li> </ul>	Available security policies: None, Basic128Rsa15, Basic256Rsa15,
	Basic256Sha256
<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
<ul><li>Number of connections, max.</li></ul>	10
<ul> <li>Number of nodes of the client interfaces, recommended max.</li> </ul>	2 000
<ul> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max.</li> </ul>	300
<ul><li>— Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li></ul>	20
<ul> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	100
<ul> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> </ul>	1
<ul> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> </ul>	5
<ul> <li>Number of registerable nodes, max.</li> </ul>	5 000
Number of registerable method calls of OPC_UA_MethodCall, max.	100
<ul> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul>	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
— Number of sessions, max.	48
<ul> <li>Number of accessible variables, max.</li> </ul>	100 000
Number of registerable nodes, max.	20 000
Number of subscriptions per session, max.	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
Number of server methods, max.	50
Number of server methods, max.  - Number of inputs/outputs per server method, max.	20
Number of impuls/outputs per server method, max.      Number of monitored items, recommended max.	2 000; for 1 s sampling interval and 1 s send interval
Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	5 000
Further protocols	
MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
	64
Number of login stations for message functions, max.  Program alarms	Yes
Program alarms  Number of configurable program messages may	
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block,

	ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
<ul> <li>Number of program alarms</li> </ul>	800
<ul> <li>Number of alarms for system diagnostics</li> </ul>	200
<ul> <li>Number of alarms for motion technology objects</li> </ul>	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
<ul> <li>Status/control variable</li> </ul>	Yes; without fail-safe
Variables	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters
<ul> <li>Number of variables, max.</li> </ul>	
<ul><li>of which status variables, max.</li></ul>	200; per job
<ul><li>of which control variables, max.</li></ul>	200; per job
Forcing	
• Forcing	Yes; without fail-safe
• Forcing, variables	peripheral inputs/outputs (without fail-safe)
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
Number of entries, max.	3 200
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
STOP ACTIVE LED	Yes
Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
Number of available Motion Control resources for	program; selection guide via the TIA Selection Tool 2 400
technology objects	
<ul> <li>Required Motion Control resources</li> </ul>	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
<ul> <li>Positioning axis</li> </ul>	
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	7
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	14
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
Performance level according to ISO 13849-1	PLe
•	

• SIL acc. to IEC 61508 SIL 3	
Probability of failure (for service life of 20 years and repair time of 100 hours)	
— Low demand mode: PFDavg in accordance with < 2.00E-05	
SIL3	
— High demand/continuous mode: PFH in accordance with SIL3	
Ambient conditions	
Ambient temperature during operation	
• horizontal installation, min25 °C; No condensation	
<ul> <li>horizontal installation, max.</li> <li>60 °C; Display: 50 °C, at an operating temperature of display is switched off</li> </ul>	typically 50 °C, the
• vertical installation, min25 °C; No condensation	
<ul> <li>vertical installation, max.</li> <li>40 °C; Display: 40 °C, at an operating temperature of display is switched off</li> </ul>	typically 40 °C, the
Ambient temperature during storage/transportation	
• min.  -40 °C	
● max. 70 °C	
Altitude during operation relating to sea level	
• Installation altitude above sea level, max. 5 000 m; Restrictions for installation altitudes > 2 000	m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD Yes; incl. failsafe	
— FBD Yes; incl. failsafe	
— STL Yes	
— SCL Yes	
— GRAPH Yes	
Know-how protection	
• User program protection/password protection Yes	
Copy protection  Yes	
Block protection  Yes	
Access protection	
Password for display     Yes	
• Protection level: Write protection Yes; Specific write protection both for Standard and for	or Failsafe
Protection level: Read/write protection     Yes	
Protection level: Write protection for Failsafe     Yes	
Protection level: Complete protection     Yes	
programming / cycle time monitoring / header	
• lower limit adjustable minimum cycle time	
• upper limit adjustable maximum cycle time	
Dimensions	
Width 70 mm	
Width 70 mm	
Width 70 mm Height 147 mm	

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